



Hoist Ring Specifications:

- Material: 4140 alloy steel
- Minimum material strength is 180 ksi
- Critical components 100% NDT Inspected
- Finish: Black oxide

Welding Recommendations:

- Unassemble hoist ring prior to welding.
- Welding procedure should be written by a SCWI (senior certified welding inspector)
- Weld bushing flange to surface and inspect.
- Reassemble hoist ring and torque bolt to 100 ft-lbs.

WORKING LOAD LIMIT: 5,000 lbs
 REQUIRED TORQUE: 100 ft-lbs

FOR MORE INFORMATION
 VISIT OUR WEBSITE:
www.adbhoistrings.com

YOU CAN ALSO CONTACT US AT:
 PHONE: (800) 423-4425
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PART DESCRIPTION
 Heavy Duty Weld Mount
 Hoist Ring

SIZE	PART NO.	REV
A	36640	-

DIMENSIONS ARE FOR REFERENCE ONLY