



**Hoist Ring Specifications:**

- Material: 4140 alloy steel
- Minimum material strength is 180 ksi
- Critical components 100% NDT Inspected
- Finish: Black oxide

**Welding Recommendations:**

- Unassemble hoist ring prior to welding.
- Welding procedure should be written by a SCWI (senior certified welding inspector)
- Weld bushing flange to surface and inspect.
- Reassemble hoist ring and torque bolt to 800 ft-lbs.

WORKING LOAD LIMIT: 24,000 lbs  
 REQUIRED TORQUE: 800 ft-lbs

FOR MORE INFORMATION  
 VISIT OUR WEBSITE:  
[www.adbhoiststrings.com](http://www.adbhoiststrings.com)

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PART DESCRIPTION  
 Heavy Duty Weld Mount  
 Hoist Ring

SIZE	PART NO.	REV
A	36650	-

DIMENSIONS ARE FOR REFERENCE ONLY